



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB 92700-10400-041
Job Sheet 190269



Part No: RB 92700-10400-041

Job Qty: 2 pcs

Part Name: Rigging Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/6/19

Job Tracking No: SIOP

Due Date: 3/15/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG RB 92700-10400-041 Rev. B IPP Rev. A 18.10.01 New issue DP Verify DD/IPP Rev. B 19.01.09 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	3/15/19		0.00	0.00	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	Small Fab - 2 - B4B	2 pcs	3/15/19		0.00	2.67	Small Fab - 1 - B4B		MLL
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
120	QC 5	2 pcs	3/15/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		MAR 05 2019 9-89
							QC 5 - 68		
							QC 5 - 9		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S154473



Part: RB 92700 - 10400 - 041

Job No: 190269

Serial No/Batch: S154473

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 02/16/19

				QC 5 - 50	
				QC 5 - 30	
130	Packaging 3-1 - Stock - B4B	2 pcs	3/15/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - FG	2 pcs	3/15/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 100 - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1750-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RB 92700-10400-041-4 & -5 to RB 92700-10400-041-2 foam as per DWG. 6-Glue foam to case and pack case as per DWG. 110 - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1750-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RB 92700-10400-041-4 & -5 to RB 92700-10400-041-2 foam as per DWG. 6-Glue foam to case and pack case as per DWG. 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					

DAS
28
9-89

DAS
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9-89 MAR 05 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1750-E	Pelican Case 1750	2 Ea (1 ea)	100-Small Fab - 11X5 131460	11X5 131475
97524A032	Sealing Blind Rivet	8 Ea (4 ea)	110-Small Fab - 2 - B4B	5113449
RB 92700-10400-041-11-PO	TRS Left Stop Gauge 137	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139309
RB 92700-10400-041-12-PO	RH Mid Gauge 164	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139179
RB 92700-10400-041-13-PO	TR Mid Block 137	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139314
RB 92700-10400-041-14-PO	Roll Stop Gauge 166	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139639
RB 92700-10400-041-16-PO	Coll Stop Gauge 77	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139621
RB 92700-10400-041-18-PO	Limiter Gauge 166	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139651
RB 92700-10400-041-2	Top Foam use in case APP-1750-E 212	2 Ea (1 ea)	110-Small Fab - 2 - B4B	11X5 131478 11X5 131463
RB 92700-10400-041-20-PO	LH Mid Gauge 166	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139636
RB 92700-10400-041-22-PO	Fwd Mid Gauge 166	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139610
RB 92700-10400-041-24-PO	RH Mid Gauge 166	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139656
RB 92700-10400-041-26-PO	Mix Pin P / C / R 137	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139363
RB 92700-10400-041-28-PO	Mix Pin Yaw 164	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139752
RB 92700-10400-041-3	Bottom Foam use in case APP-1750-E 212	2 Ea (1 ea)	110-Small Fab - 2 - B4B	11X5 131461 11X5 131476
RB 92700-10400-041-30-PO	Rig Pin Assembly 165	10 pcs (5 ea)	110-Small Fab - 2 - B4B	5140012
RB 92700-10400-041-33-PO	Boost Col Low 166	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139887
RB 92700-10400-041-36-PO	3.5" Pin Assembly 164	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139602
RB 92700-10400-041-39-PO	9" Pin Assembly 165	4 pcs (2 ea)	110-Small Fab - 2 - B4B	5139907
RB 92700-10400-041-4	Position Placard 1 165	2 Ea (1 ea)	110-Small Fab - 2 - B4B	5140295
RB 92700-10400-041-41-PO	16" Pin Assembly 164	4 pcs (2 ea)	110-Small Fab - 2 - B4B	5139913
RB 92700-10400-041-43-PO	Cockpit - Rig Pins 165	10 pcs (5 ea)	110-Small Fab - 2 - B4B	5139931
RB 92700-10400-041-45-PO	5" Pin Assembly 164	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139604
RB 92700-10400-041-49-PO	Boost Mid Pin 162	8 pcs (4 ea)	110-Small Fab - 2 - B4B	5140026
RB 92700-10400-041-5	Position Placard 2 164	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5153145
RB 92700-10400-041-52-PO	Rotor Head - Cross Bar 169	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139604
RB 92700-10400-041-6-PO	Rig Plate Screw 162	4 pcs (2 ea)	110-Small Fab - 2 - B4B	5139842
RB 92700-10400-041-63-PO	Cyclic - Rig Block Assembly 164	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139743
RB 92700-10400-041-64-PO	Rotor Head - Rig Plate 164	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139290
RB 92700-10400-041-7-PO	Pitch Stop Gauge 166	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5139648
RB 92700-10400-041-9-PO	Rig Gauge Plate (Spares) 162	10 pcs (5 ea)	110-Small Fab - 2 - B4B	5139905
RB41011	Dart Tooling Placard, Aluminum	2 Ea (1 ea)	110-Small Fab - 2 - B4B	5021040

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-1750-E	2	2	0
110-Small Fab - 2 - B4B	97524A032	8	514	0
	RB 92700-10400-041-11	2	2	0
	RB 92700-10400-041-12	2	2	0
	RB 92700-10400-041-13	2	2	0
	RB 92700-10400-041-14	2	2	0
	RB 92700-10400-041-16	2	2	0
	RB 92700-10400-041-18	2	2	0
	RB 92700-10400-041-2	2	2	0
	RB 92700-10400-041-20	2	2	0
	RB 92700-10400-041-22	2	2	0
	RB 92700-10400-041-24	2	2	0
	RB 92700-10400-041-26	2	2	0
	RB 92700-10400-041-28	2	2	0
	RB 92700-10400-041-3	2	2	0
	RB 92700-10400-041-30	10	10	0
	RB 92700-10400-041-33	2	2	0
	RB 92700-10400-041-36	2	2	0
	RB 92700-10400-041-39	4	4	0
	RB 92700-10400-041-4	2	3	0
	RB 92700-10400-041-41	4	4	0
	RB 92700-10400-041-43	10	10	0
	RB 92700-10400-041-45	2	2	0
	RB 92700-10400-041-49	8	8	0
	RB 92700-10400-041-5	2	0	0
	RB 92700-10400-041-52	2	2	0
	RB 92700-10400-041-6	4	4	0
	RB 92700-10400-041-63	2	2	0
	RB 92700-10400-041-64	2	2	0
	RB 92700-10400-041-7	2	2	0
	RB 92700-10400-041-9	10	10	0
	RB41011	2	417	0

Part Specifications

Specifications could not be found.

Plex 2/12/19 12:05 PM Dart.Hadley.Shannon



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Part Name: Rigging Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/6/19

Job Tracking No: SIOP

Due Date: 3/15/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG RB 92700-10400-041 Rev. B IPP Rev. A 18.10.01 New issue DP Verify DD/IPP Rev. B 19.01.09 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	3/15/19		0.00	2.67	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	2 pcs	3/15/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	2 pcs	3/15/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	2 pcs	3/15/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 110 - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Descriptions: Pelican case APP-1750-E 3-Debur holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RB 92700-10400-041-4 & -5 to RB 92700-10400-041-2 foam as per DWG. 6-Glue foam to case and pack case as per DWG. 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location:_____) 140 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	8 Ea (4 ea)	110-Small Fab - 1	
APP-1750-E	Pelican Case 1750 ✓	2 Ea (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-11	TRS Left Stop Gauge Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-12	RH Mid Gauge Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-13	TR Mid Block Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-14	Roll Stop Gauge Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-16	Coll Stop Gauge Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-18	Limiter Gauge Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-2	Top Foam use in case APP-1750-E ✓	2 Ea (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-20	LH Mid Gauge Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-22	Fwd Mid Gauge Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-24	RH Mid Gauge Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-26	Mix Pin P / C / R Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-28	Mix Pin Yaw Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-3	Bottom Foam use in case APP-1750-E ✓	2 Ea (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-30	Rig Pin Assembly Rev. PO	10 pcs (5 ea)	110-Small Fab - 1	
RB 92700-10400-041-33	Boost Col Low Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-36	3.5" Pin Assembly Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-39	9" Pin Assembly Rev. PO	4 pcs (2 ea)	110-Small Fab - 1	
RB 92700-10400-041-4	Position Placard 1 ✓	2 Ea (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-41	16" Pin Assembly Rev. PO	4 pcs (2 ea)	110-Small Fab - 1	
RB 92700-10400-041-43	Cockpit - Rig Pins Rev. PO	10 pcs (5 ea)	110-Small Fab - 1	
RB 92700-10400-041-45	5" Pin Assembly Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-49	Boost Mid Pin Rev. PO	8 pcs (4 ea)	110-Small Fab - 1	
RB 92700-10400-041-5	Position Placard 2	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-52	Rotor Head - Cross Bar Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-6	Rig Plate Screw Rev. PO	4 pcs (2 ea)	110-Small Fab - 1	
RB 92700-10400-041-63	Cyclic - Rig Block Assembly Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-64	Rotor Head - Rig Plate Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-7	Pitch Stop Gauge Rev. PO	2 pcs (1 ea)	110-Small Fab - 1	
RB 92700-10400-041-9	Rig Gauge Plate (Spares) Rev. PO	10 pcs (5 ea)	110-Small Fab - 1	
RB41011	Dart Tooling Placard, Aluminum ✓	2 Ea (1 ea)	110-Small Fab - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	97524A032	8	526	0
	APP-1750-E	2	2	0
	RB 92700-10400-041-11	2	0	0
	RB 92700-10400-041-12	2	0	0
	RB 92700-10400-041-13	2	0	0
	RB 92700-10400-041-14	2	0	0
	RB 92700-10400-041-16	2	0	0
	RB 92700-10400-041-18	2	0	0
	RB 92700-10400-041-2	2	2	0
	RB 92700-10400-041-20	2	0	0
	RB 92700-10400-041-22	2	0	0
	RB 92700-10400-041-24	2	0	0
	RB 92700-10400-041-26	2	0	0
	RB 92700-10400-041-28	2	0	0
	RB 92700-10400-041-3	2	2	0
	RB 92700-10400-041-30	10	0	0
	RB 92700-10400-041-33	2	0	0
	RB 92700-10400-041-36	2	0	0
	RB 92700-10400-041-39	4	0	0
	RB 92700-10400-041-4	2	3	0
	RB 92700-10400-041-41	4	0	0
	RB 92700-10400-041-43	10	0	0
	RB 92700-10400-041-45	2	0	0
	RB 92700-10400-041-49	8	0	0
	RB 92700-10400-041-5	2	0	0
	RB 92700-10400-041-52	2	0	0
	RB 92700-10400-041-6	4	0	0
	RB 92700-10400-041-63	2	0	0
	RB 92700-10400-041-64	2	0	0
	RB 92700-10400-041-7	2	0	0
	RB 92700-10400-041-9	10	0	0
	RB41011	2	423	0

Part Specifications

Specifications could not be found.

